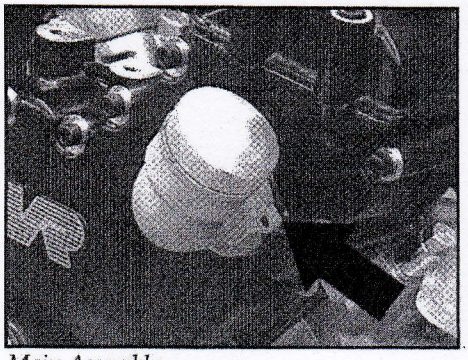
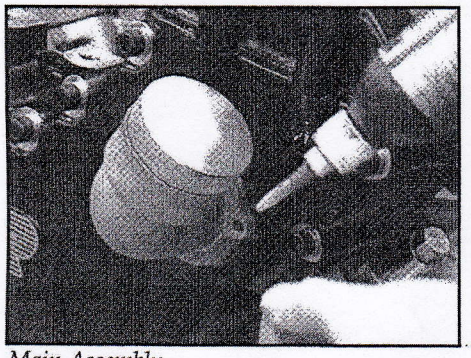


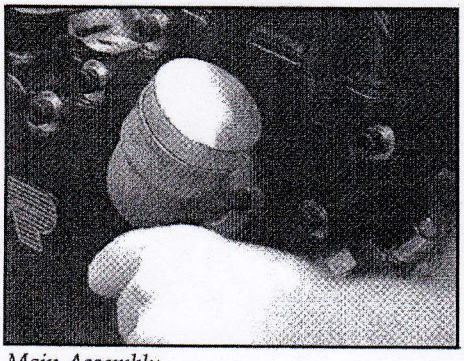
*Main Assembly*

Apply silicone to the oil filler flange.



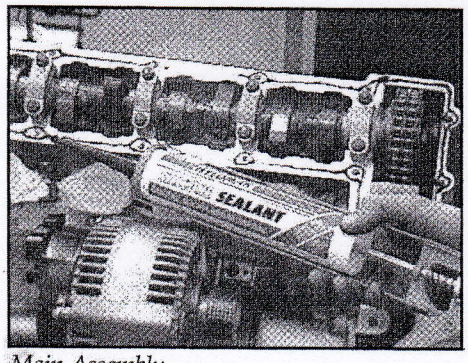
*Main Assembly*

Clean and loctite the mounting screws.



*Main Assembly*

Fit, with washers, and tighten.




*Main Assembly*

Apply a bead of silicone to the cam cover mounting flange. Ensure that silicone covers the flange and around the bolt holes.